



Material - UNS J42045

Standard Specification for Alloy Steel Casting

Group - Ferrous Mild Steel Alloys
Sub Group - UNS J42045 Alloy Steel Casting
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|---------------|---|-----------|
| Carbon | С % | 0.200 max. | | |
| Silicon | Si % | 0.750 max. | Normalising or Annealing or Hardening + Tempering | |
| Manganese | Mn % | 0.400 - 0.700 | | |
| Phosphorus | P % | 0.040 max. | | |
| Sulphur | S % | 0.045 max. | | |
| Chromium | Cr % | 4.000 - 6.500 | | |
| Molybdenum | Mo % | 0.450 - 0.650 | | |
| Nickel | Ni % | 0.500 max. | | • |
| Tungsten | W % | 0.100 max. | Mechanical Properties | |
| Copper | Cu % | 0.500 max. | Tensile Strength in Mpa | 620 - 795 |
| Iron | Fe % | Balance | Yield Strength in Mpa | 415 min. |
| - | - | - | Elongation in % | 18 min. |
| - | - | - | Reduction of Area in % | 35 min. |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impac <mark>t in Joule</mark> | - |

| Cross Reference Table | | | | |
|-----------------------|----------|----------------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| A426 Grade CP5 | ASTM | USA | Casting | |
| G S 12 CrMo 19-5 | DIN | Germany | Casting | |
| G X 15 CrMo 5 | EN | European Union | Casting | |
| SCPH 61 | JIS | Japan | Casting | |
| 1.7363 | DIN | Germany | Casting | |
| G X 12 CrMo 5 | DIN | Germany | Casting | |
| A217 Grade C5 | ASTM | USA | Casting | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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